

PRINT - CUT MATERIALS

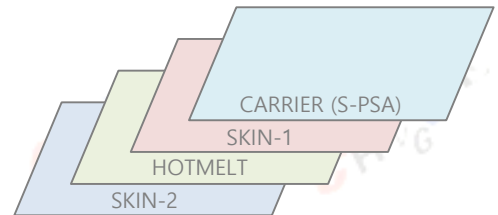
PRINTABLE MIRROR

▶ PRODUCT DESCRIPTION

The most efficient film, and it doesn't need to use Hot-fix tape for applying it to the garment.

※ Recommended Fabrics : Cotton, Polyester, Poly/Cotton Blends

No.	DIVISION	LAYER	NOTE
1	Carrier	For Affixing Hotmelt	PET : Clear
2	Skin	Clear	Color : Clear
3	Hotmelt	Liquid Hotmelt Adhesive	Color : Opaque
4	Skin	PU	Color : Clear (Print : Mirror)



▶ HOW TO USE

※ Products in the "HOW TO USE" image may vary.

1. SET MATERIAL	2. SELECT DESIGN	3. PRINT & CUT	4. WEEDING
Feed into cutter so that the material is on the bottom.	Select and run the desired design.	Skin side facing up, most designs may be cut immediately. (mirror image)	Weed away excess material leaving only the desired graphic on the material.
5. PREHEAT & POSITION	6. APPLY HEAT	7. PEEL OFF CARRIER & COMPLETION	
			PRINTABLE MIRROR : Can work directly without hotfix (transfer)
Preheat garment for 3 seconds, prior to application. Position & place cover sheet over graphic.	<ul style="list-style-type: none"> ▶ Temperature : 150°C ▶ Time : 10sec ▶ Pressure : 34±2 psi (Medium) 	HOT PEEL Immediately peel off	

▶ PRINTER GUIDELINES

▶ CUTTER GUIDELINES

PRINTER	TEMP (°C)	PASS	ETC	PLOTTER	BLADE	FORCE	OFFSET	SPEED	DEPTH
Roland VP-540	Print 38±2 Dry 40±2	8	User Selection	Roland GX-24	45°	130~170g/f	0.250mm	15cm/sec	0.2~0.4mm

▶ USAGE GUIDE

Storage	Store at room temperature (temperature: 20 ± 5 °C, humidity: 35 ± 15%) and avoid exposure to direct sunlight.
Printing & Cutting Notes	Check printability by cleaning, adjusting ink volume, and calibrating before printing. You should always test cut prior to any production run. Hotmelt layer separation may occur depending on your cutting blade and working conditions.
Weeding Notes	It is necessary to pay attention to the operator when removing the pattern after confirming the cutting conditions.
Press & Peel off	Adhere to conditions outlined above in steps 6 and 7.
Washing Notes	Be aware of potential damage due to washing conditions, and laundry products.

This document is based upon Chang Dae hotmelt sheet quality system & quality system procedures. Chang Dae hotmelt sheet will supply a copy to the customer after investigation and approval.

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