

PRINT - CUT MATERIALS

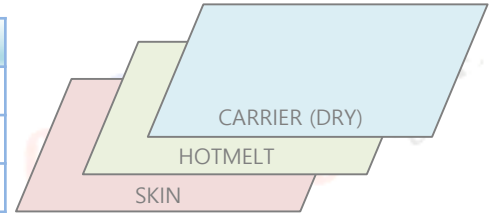
PRINTABLE PU – ALL IN ONE

▶ PRODUCT DESCRIPTION

This is a step forward in heat transfer film, it is lightweight and efficient to apply on your garment.
You will be absolutely satisfied with its high-colored finish for all printers.

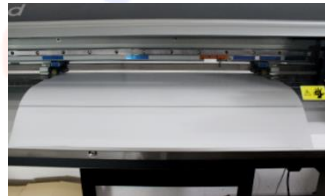
※ Recommended Fabrics : Cotton, Polyester, Poly/Cotton Blends

No.	DIVISION	LAYER	NOTE
1	Carrier	For Affixing Hotmelt	PET : Matte or Glossy
2	Hotmelt	Hotmelt Adhesive	Color : Opaque
3	Skin	PU	Color : White



▶ HOW TO USE

※ Products in the "HOW TO USE" image may vary.

1. SET MATERIAL	2. SELECT DESIGN	3. PRINT & CUT	4. WEEDING
			
Feed into cutter so that the material is on the bottom.	Select and run the desired design.	Skin side facing up, most designs may be cut immediately.	Weed away excess material leaving only the desired graphic on the material.
5. TRANSFER TO MASK PAPER	6. PREHEAT & POSITION	7. APPLY HEAT	8. PEEL OFF CARRIER & COMPLETION
			
Smooth over the graphic, making sure to remove any air bubbles.	Preheat garment for 3 seconds, prior to application. Position & place cover sheet over graphic.	<ul style="list-style-type: none"> ▶ Temperature : 150°C ▶ Time : 10sec ▶ Pressure : 34±2 psi (Medium) 	HOT PEEL Immediately peel off

▶ PRINTER GUIDELINES

PRINTER	TEMP(°C)		PASS	ETC
Roland SG-540	Print 38±2	Dry 40±2	8	User
Roland VS-300				Selection
Roland BN-20	None	None		

▶ CUTTER GUIDELINES

PLOTTER	BLADE	FORCE	OFFSET	SPEED	DEPTH
Roland SG-540	45°	70~130 gf	0.275 mm	10 cm/sec	0.1~0.2 mm
Roland VS-300					
Roland BN-20					

▶ USAGE GUIDE

Storage	Store at room temperature (temperature: 20 ± 5 °C, humidity: 35 ± 15%) and avoid exposure to direct sunlight.
Cutting Notes	You should always test cut prior to any production run. Hotmelt layer separation may occur depending on your cutting blade and working conditions
Weeding Notes	It is necessary to pay attention to the operator when removing the pattern after confirming the cutting conditions.
Press & Peel off	Adhere to conditions outlined above in steps 6 and 7.
Washing Notes	Be aware of potential damage due to washing conditions, and laundry products.

This document is based upon Chang Dae hotmelt sheet quality system & quality system procedures. Chang Dae hotmelt sheet will supply a copy to the customer after investigation and approval.

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